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(54) **ACCESSORY MOUNTS FOR FIREARMS**

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(52) **U.S. Cl.** **42/72**; 42/124; 42/75.01
(58) **Field of Search** 42/85, 75.03, 73, 42/72, 124, 125, 75.01; 89/1.42

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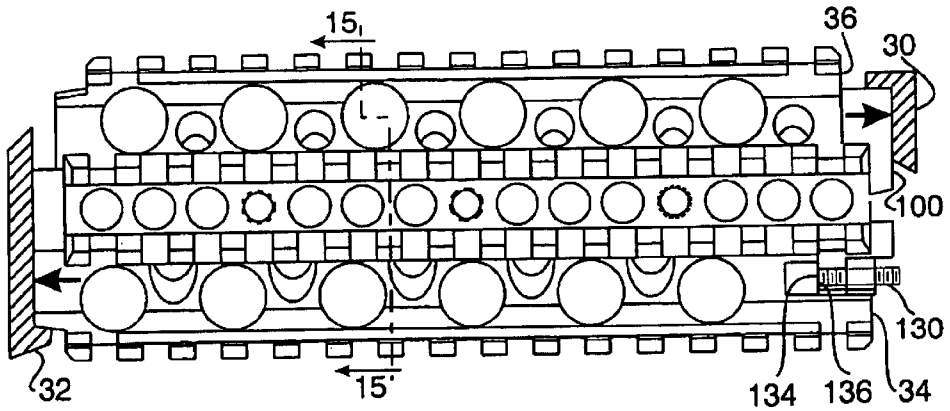
(57) **ABSTRACT**

An accessory mount for a firearm, and a method for installing the accessory mount to the firearm. In combination with the firearm including a longitudinal barrel, a rear support and a front support, the accessory mount includes a first semicylindrical mount housing having two longitudinal edges, an inner surface and a rear end, the first housing positioned along the barrel with its rear end supported by the firearm's rear support, and including longitudinally spaced-apart lugs on the inner surface adjacent to each of the first housing's edges; a second semicylindrical mount housing having two longitudinal edges and a front end, and including longitudinally spaced-apart appendages adjacent to each of the edges of the second housing, the second housing placed to the first housing with the appendages cooperating with the lugs for transversely securing the first housing to the second housing and with the first and second housings longitudinally movable relative to each other; and at least one longitudinally adjustable member carried by one of the housings longitudinally urging the first housing's rear end against the firearm's rear support and longitudinally urging the second housing's front end against the firearm's front support.

28 Claims, 4 Drawing Sheets



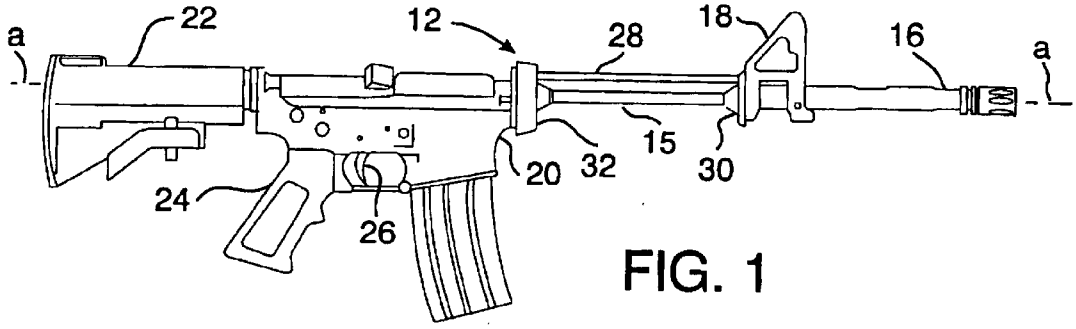


FIG. 1

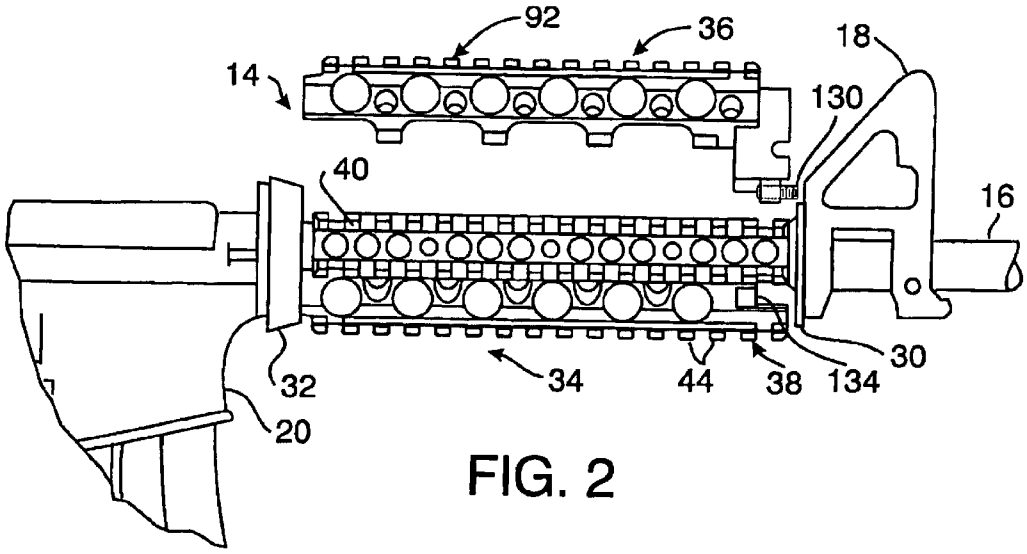


FIG. 2

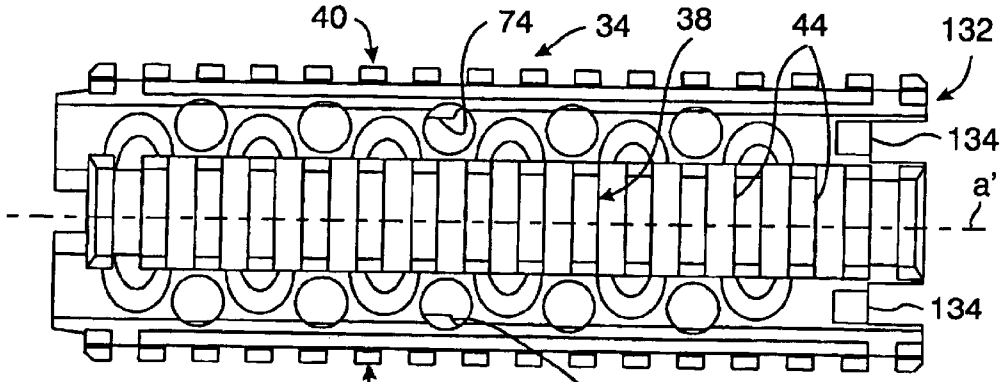


FIG. 3

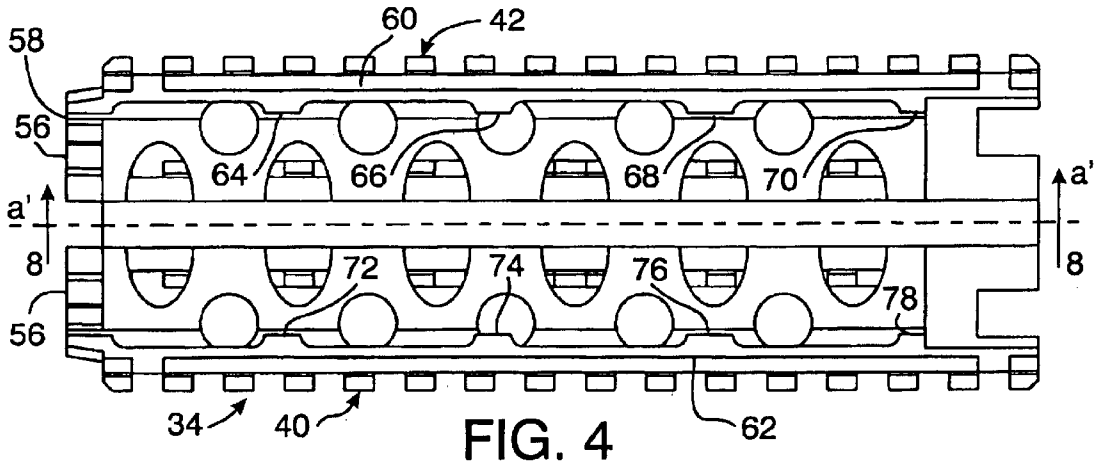


FIG. 4

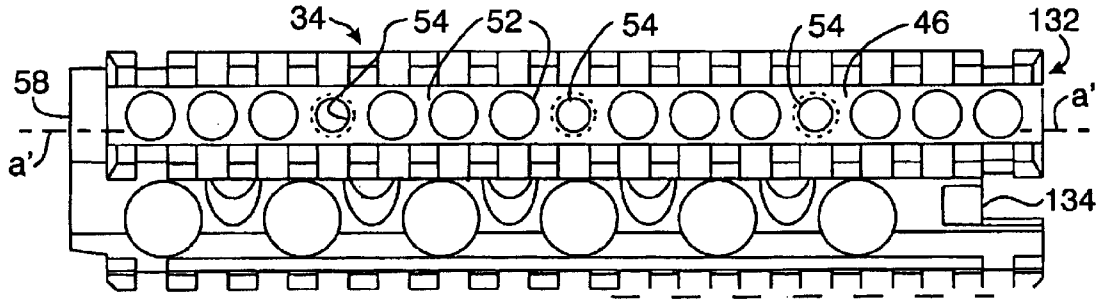


FIG. 5

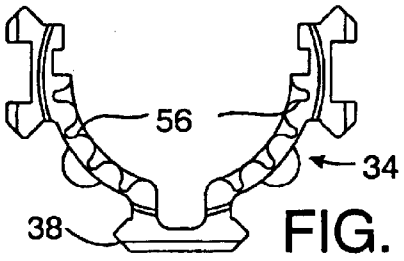


FIG. 6

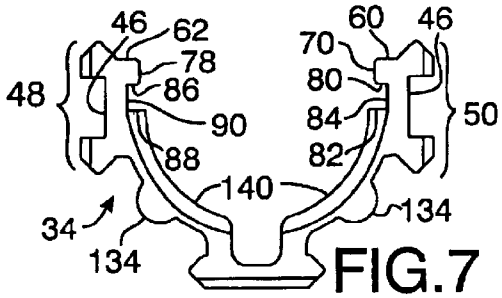


FIG.7

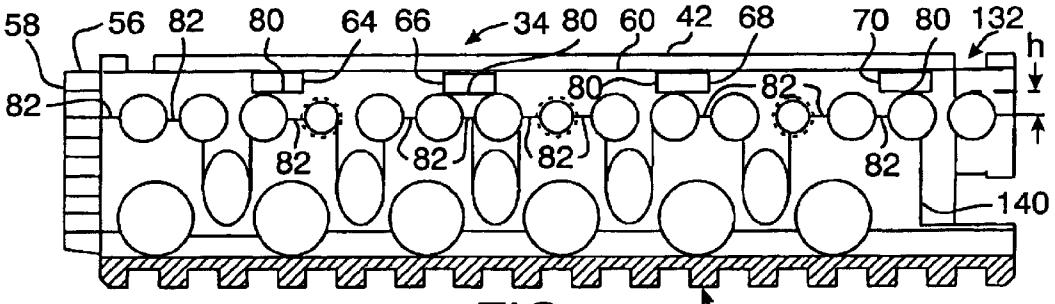


FIG. 8

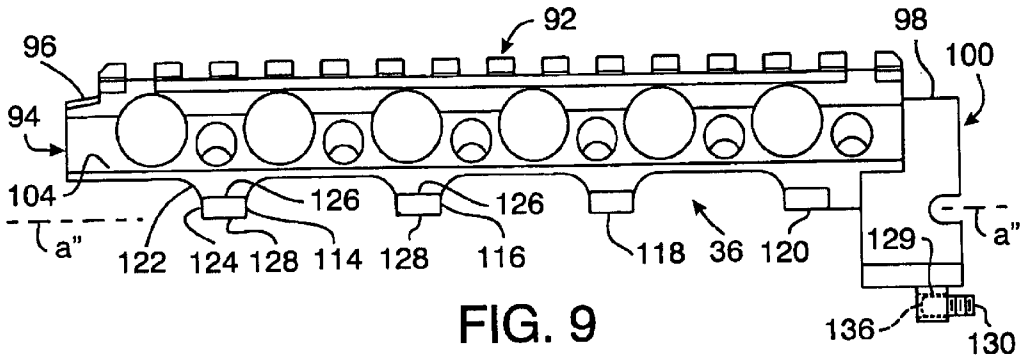


FIG. 9

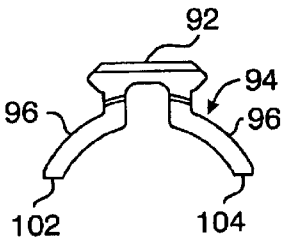


FIG.10

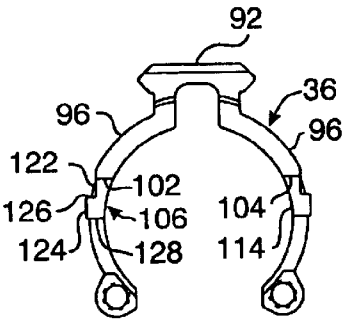


FIG.11

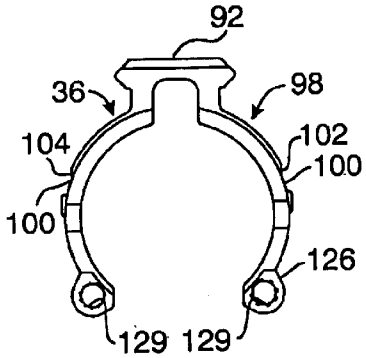


FIG.12

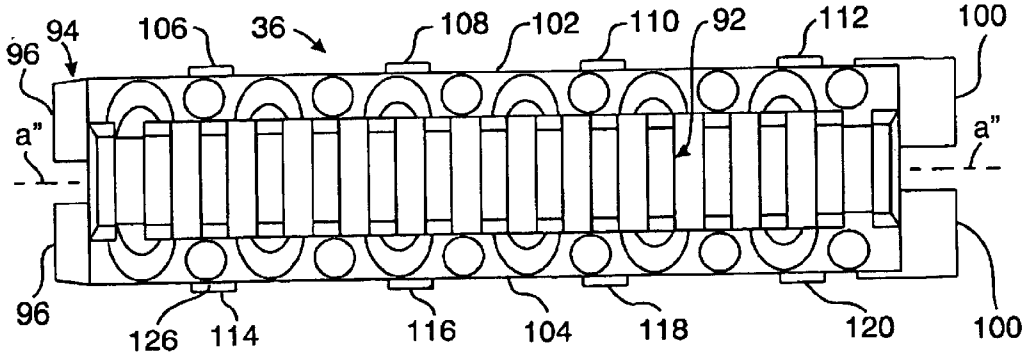


FIG. 13

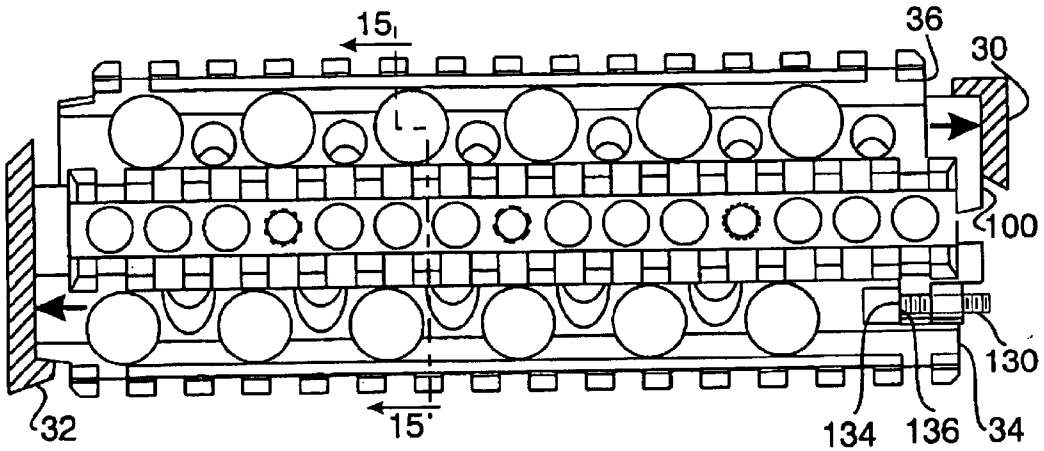


FIG.14

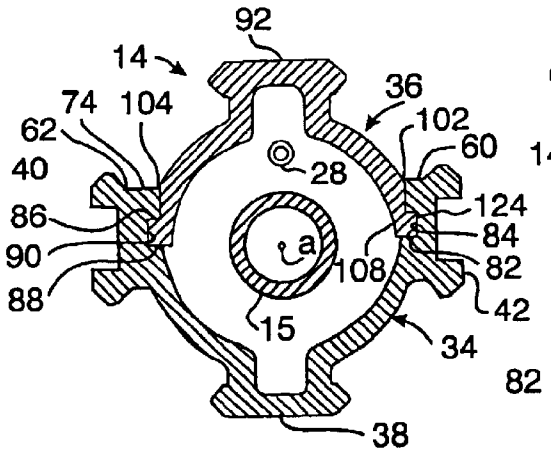


FIG. 15

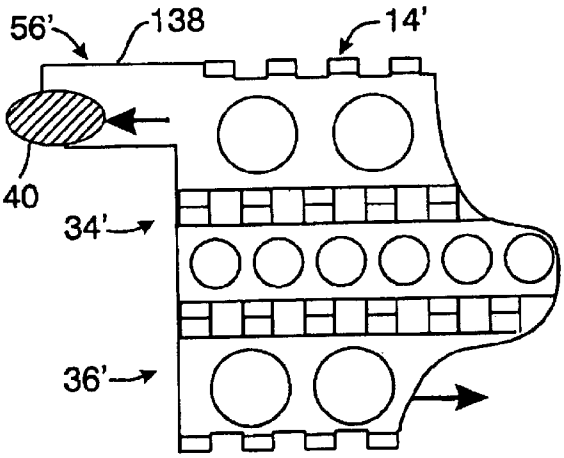


FIG. 16

ACCESSORY MOUNTS FOR FIREARMS

BACKGROUND OF THE INVENTION

This invention relates to accessory mounts for firearms, and more particularly to accessory mounts that may be quickly, easily and firmly secured to a firearm, and quickly and easily removed therefrom.

Various types of devices are useful as accessories for being mounted to firearms, examples of such accessories being target illuminators, laser sights and vertical handgrips. Such accessories are conventionally mounted to an interface apparatus descriptively referred to as an accessory mount, which has been secured to the firearm. Such accessory mounts may include rail interface systems well known in the art pertaining to firearms, and in particular with respect to submachine guns, carbines, rifles and other firearms used for military and police operations.

SUMMARY OF THE INVENTION

Against this background, the present invention provides an accessory mount that may be firmly secured to a firearm along the firearm's barrel, and which is quickly and easily securable to and removable from the firearm. According to one aspect of the present invention, there is provided an accessory mount for a firearm having a longitudinal barrel, a rear support at the firearm's receiver, and a front support, the accessory mount comprising the combination of: a first longitudinal mount housing having a rear end, the first housing positionable along the firearm's barrel with the first housing's rear end supported by the firearm's rear support; a second longitudinal mount housing having a front end, the second housing positionable along the barrel with the second housing's front end in the vicinity of the firearm's front support; a plurality of inwardly directed longitudinally spaced-apart lugs on one of the first and second housings; a plurality of outwardly directed longitudinally spaced-apart flanges on the other of the first and second housings cooperating with the lugs for transversely securing the first and second housings together when the second housing is placed to the first housing and the first and second housings are longitudinally displaced relative to each other; and at least one adjustable member carried by one of the first and second housings and cooperating with the other of the first and second housings for longitudinally displacing the first and second housings relative to each other. The housing which includes the lugs further includes longitudinal channels along such lugs for slidingly containing the flanges of the other housing. At least one of the first and second housings includes a rail structure for mounting a firearm accessory thereto.

The at least one adjustable member is controlled by a user for urging the first housing longitudinally toward the firearm's rear support, while urging the second housing longitudinally toward the firearm's front support, longitudinally locking the transversely secured-together first and second housings against and between the firearm's rear support and front support.

In a preferred embodiment of the present invention, there is provided an accessory mount for a firearm having a longitudinal barrel, a rear support and a front support, the accessory mount comprising the combination of: a first semicylindrical mount housing having two longitudinal edges, an inner surface and a rear end, the first housing positionable along the firearm's barrel with the first housing's rear end supported by the firearm's rear support, the first housing including longitudinally spaced-apart lugs on the inner surface adjacent to each of the edges; a second semicylindrical mount housing having two longitudinal edges and a front end, the second housing including longitudinally spaced-apart appendages adjacent to each of the edges of the second housing; the lugs being positioned on the first housing and the appendages being positioned on the second housing for cooperation between the lugs and the appendages when the second housing is placed to the first housing, for transversely securing the first housing to the second housing with the first housing and the second housing longitudinally movable relative to each other; and at least one longitudinally adjustable member carried by one of the housings for urging the first housing and the second housing in longitudinally opposite directions. The at least one longitudinally adjustable member urges the rear end of the first housing toward the firearm's rear support while urging the front end of the second housing toward the firearm's front support.

According to a further aspect of the present invention, there is provided firearm and accessory mount apparatus, comprising in combination: a firearm including a longitudinal barrel, a rear support and a front support; a first semicylindrical mount housing having two longitudinal edges, an inner surface and a rear end, the first housing positioned along the barrel with the first housing's rear end supported by the firearm's rear support, the first housing including longitudinally spaced-apart lugs on the inner surface adjacent to each of the edges; a second semicylindrical mount housing having two longitudinal edges and a front end, the second housing including longitudinally spaced-apart appendages adjacent to each of the edges of the second housing, the second housing placed to the first housing with the appendages of the second housing cooperating with the lugs of the first housing for transversely securing the first housing to the second housing with the first housing and second housing longitudinally movable relative to each other; and at least one longitudinally adjustable member carried by one of the housings longitudinally urging the rear end of the first housing against the firearm's rear support and longitudinally urging the front end of the second housing against the firearm's front support. The first housing includes two longitudinal channels defined by the lugs respectively adjacent the longitudinal edges of the first housing, and the appendages of the second housing include flanges slidably contained in the channels.

The present invention further provides a method of installing an accessory mount to a firearm, a preferred manner of practicing the invention comprising the steps of: providing a firearm having a longitudinal barrel, a rear support and a front support; providing a first semicylindrical mount housing having two longitudinal edges, an inner surface, a rear end, and longitudinally spaced-apart lugs on the inner surface adjacent the longitudinal edges of the first housing, the lugs defining two longitudinal channels therealong; positioning the first housing along the barrel with the first housing's rear end supported by the firearm's rear support; providing a second semicylindrical mount housing having two longitudinal edges, a front end, and longitudinally spaced-apart appendages adjacent to each of the edges of the second housing, the appendages including outwardly transverse flanges; placing the second housing to the first housing with the flanges positioned between the lugs and with the flanges slidably contained in the channels; and urging the first housing and the second housing in longitudinally opposite directions such that the flanges cooperate with the lugs for transversely securing the first and second

housings to each other, the first housing's rear end is longitudinally urged against the firearm's rear support, and the second housing's front end is longitudinally urged against the firearm's front support. During the housing providing steps, at least one of the housings includes a rail structure for mounting a firearm accessory thereto.

BRIEF DESCRIPTION OF THE DRAWINGS

The novel features believed to be characteristic of the invention, together with further advantages thereof, will be better understood from the following description considered in connection with the accompanying drawings in which preferred embodiments of the present invention are illustrated by way of example. It is to be expressly understood, however, that the drawings are for the purpose of illustration and description only and are not intended as a definition of the limits of the invention.

FIG. **1** is a side elevation view of an example of a firearm to which a preferred embodiment of an accessory mount according to the present invention may be secured;

FIG. **2** is an enlarged fragment of the firearm of FIG. **1**, showing a preferred accessory mount embodiment of the present invention in process of being secured thereto;

FIG. **3** is a bottom plan view of a preferred embodiment of a first or lower mount housing forming a part of the accessory mount preferred embodiment shown in FIG. **2**, in increased scale;

FIG. **4** is a top plan view of the lower mount housing of FIG. **3**;

FIG. **5** is a side elevation view of the lower mount housing;

FIG. **6** is a rear elevation view of the lower mount housing;

FIG. **7** is a front elevation view of the lower mount housing;

FIG. **8** is a section of the lower mount housing, taken along the line **8**—**8** of FIG. **4** and viewed in the direction of the appended arrows;

FIG. **9** is a side elevation view of a preferred embodiment of a second or upper mount housing forming a part of the accessory mount embodiment shown in FIG. **2**, in increased scale;

FIG. **10** is an elevation view of the rear end of the upper mount housing of FIG. **9**;

FIG. **11** is a rear elevation view of the upper mount housing;

FIG. **12** is a front elevation view of the upper mount housing;

FIG. **13** is a top plan view of the upper mount housing;

FIG. **14** is a side elevation view of the lower and upper mount housings assembled together;

FIG. **15** is a section of the assembled accessory mount of FIG. **14**, taken along the line **15**—**15** of FIG. **14** and viewed in the direction of the appended arrows, and

FIG. **16** is a fragment of a second preferred embodiment of an accessory mount according to the present invention, adapted for use with another type of firearm.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Turning first to FIGS. **1** and **2**, there is illustrated an example of a firearm **12**, such as an M-4 or M-16 automatic rifle, the M-4 rifle being shown in the example of FIG. **1**, to which a preferred embodiment of an accessory mount **14** may be equipped in the manner illustrated in FIG. **2**. The accessory mount **14** is secured to the firearm **12** and surrounds a section **15** of the firearm's barrel **16** along the firearm's fore-end section between the firearm's front sight **18** and receiver **20**. The firearm **12** further includes a stock **22**, pistol grip **24** and trigger **26**. Such automatic rifles **12** are well known in the firearms art, and typically include a gas tube **28** above the barrel **16** and extending between the receiver **20** and the firearm's handguard forward support cup **30**. M-4 and M-16 rifles typically include a handguard rear slip ring or support cup **32** at the receiver **20** with a barrel nut (not shown) at the rear end of the barrel **16**.

As used herein, the word "front" or "forward" describes a direction toward the muzzle of the barrel **16** (i.e., to the right as shown in FIGS. **1** and **2**); "rear" or "rearward" describes the direction opposite the front (i.e., to the left as shown in the drawing of FIGS. **1** and **2**); "above" or "upper" means vertically above when the firearm **12** is in a firing position with its barrel **16** horizontal; "below" or "lower" means vertically below when the firearm **12** is in a firing position with its barrel **16** horizontal; "longitudinal" means the direction along or parallel to the longitudinal axis a of the barrel **16** or the longitudinal axes of the accessory mount **14** or mount housing **34**, **36**; and "transverse" means a direction perpendicular to a longitudinal direction.

Turning to FIGS. **2**–**15**, the accessory mount **14** includes a generally semicylindrical first shell or housing **34** and a generally semicylindrical second shell or housing **36**. The term "semicylindrical" is used herein in its broad sense as denoting a partial cylindrical configuration, i.e. the housing **34** or **36** may have a transverse cross-sectional configuration describing an arc greater than or less than 180°, as well as describing an arc of 180°. In the preferred embodiment, the transverse cross-sectional configuration of the first housing shown as a lower housing **34** describes an arc greater than 180°, while the transverse cross-sectional configuration of the second housing shown as an upper housing **36** describes an arc less than 180°.

The first or lower mount housing **34** extends along a longitudinal axis a', and includes at least one longitudinal rail structure therealong such as a bottom rail structure **38** along the exterior underside thereof, and which also may include side rail structures **40**, **42**, to which may be mounted one or more firearm accessories such as a target illuminator, a laser sight, a handgrip, and other devices.

Rails for accessory mounts are well known in the firearms art, for example as contained in rail interface system devices such as manufactured by Knights Manufacturing Company (of Vero Beach, Fla.), including those disclosed in U.S. Pat. No. 5,826,363 of Douglas D. Olson, as well as those disclosed in U.S. Pat. No. 5,590,484 of Aurelius A. Mooney et al., both of which patents are incorporated herein by reference. One such prior art rail comprises a series of longitudinally spaced-apart ribs **44** (FIG. **3**), such as specified in MIL-STD-1913 and commonly known as a Picatinny rail, which is shown in FIGS. **2** and **3** as comprising the bottom rail **38**. Such Picatinny rails may be used for the side rail structures **40**, **42** as well, which Picatinny rails may be modified by including a slot or channel **46** (see FIGS. **5** and **7**) longitudinally extending along the lower mount housing **34** through the ribs **48** and **50**, such ribs being oriented perpendicular to the longitudinal axis a'. Either type of rail structure may be utilized for securing accessories having a Weaver style or other cooperating clamping device, although the provision of the channel **46** permits greater adaptability of accessory arrangement on a rail as well as additional types

of securement opportunities. Further, the housing wall of each channel **46** may include apertures **52** therethrough, for weight and/or heat reducing purposes, as well as longitudinally spaced-apart apertures **54** preferably with internal threads for the securement of accessories by other securement devices (e.g. screws) instead of or in addition to securement by utilization of the rails **38**, **40**, **42** alone. Such rail structures **40**, **42** are described in U.S. Pat. No. 6,508,027 of Paul Y. Kim, which patent is incorporated herein by reference.

The lower mount housing **34** is adapted to be longitudinally positioned and secured to the firearm **12** laterally about and below the section **15** of the barrel **16** extending substantially from the receiver **20** to the vicinity of the front handguard support cup which in turn is supported at the front sight post **18**; i.e., the lower mount **34** is positioned along the barrel **16** such that the barrel section **15** longitudinally extends within the interior of the lower housing **34** as illustrated in FIGS. **2** and **15** (the gas tube **28** not being shown in FIG. **2** for clarity of presentation). The lower mount housing **34** includes a rear end portion **58** having at least one and preferably two rearwardly extending projections'such as the arcuate scalloped tabs **56** (see FIGS. **4** and **6**) positioned and dimensioned for being inserted into the handguard rear cup **32** along mating scallops of the conventional scalloped barrel nut so as to cause the lower mount housing's rear end **58** to be supported by the receiver **20** when the mount **14** is to be installed on the firearm **12**.

The lower mount housing **34** includes two upper longitudinal edges **60**, **62** along the respective sides thereof. A plurality of longitudinally spaced-apart first protuberances or lugs, illustrated by the first lugs **64**, **66**, **68**, **70** shown best in FIGS. **4** and **8**, transversely project inwardly along the inner surface of the lower mount housing **34** adjacent to the lower housing's first longitudinal edge **60**. A plurality of longitudinally spaced-apart second protuberances or lugs **72**, **74**, **76**, **78** (FIG. **4**) transversely project inwardly along the inner surface of the lower mount housing **34** adjacent to the lower housing's second longitudinal edge **62**.

The bottom surfaces **80** of the first lugs **64**, **66**, **68**, **70** are longitudinally aligned with each other and spaced by a distance h above a series of transverse ledges **82** longitudinally aligned along the inner surface of the lower housing **34**, defining a longitudinal channel **84** (FIG. **7**) of height h (FIG. **8**) in the wall of the lower housing **34** preferably along substantially its entire length. Similarly, the bottom surfaces **86** of the second lugs **72**, **74**, **76**, **78** are longitudinally aligned above a series of transverse ledges **88** (FIG. **7**) similar to the transverse ledges **82**, along the inner surface of the lower housing **34** to define a longitudinal channel **90** (FIG. **7**) of preferably the same height h as the channel **84**, in the lower housing wall.

The second or upper mount housing **36** (FIGS. **9–13**) extends along a longitudinal axis a", and includes at least one longitudinal rail structure, preferably a top rail structure **92** along the exterior top thereof, which top rail structure **92** may be similar to the bottom rail structure **38** of the lower housing **34**, such as comprising a Picatinny rail as previously described.

The upper mount housing **36** is adapted to be longitudinally positioned and secured to the lower mount housing **34**, laterally about and above the section **15** of the barrel **16** extending substantially from the vicinity of the receiver **20** to the front support cup **30** when the lower mount **34** is supported by the rear cup **32** at the receiver **20**, the upper mount housing **36** being preferably of substantially the same length as the lower mount housing **34**. The upper housing **36** includes a rear end portion **94** having at least one and preferably two rearwardly extending projections such as the arcuate tabs **96** insertable into the rear cup **32**. The upper housing front end portion **98** includes at least one and preferably two forwardly extending projections such as the forwardly extending tabs **100** for engaging the firearm's front support which, in the case of an M-4 or M-16 automatic rifle, is exemplified by the front cup **30**.

The upper mount housing **36** includes two lower longitudinal edges **102**, **104** along its respective sides. A plurality of longitudinally spaced-apart first appendages, illustrated by the first appendages **106**, **108**, **110**, **112** (FIG. **13**) extend or depend from the upper housing's first lower longitudinal edge **102** in the same manner as does a like plurality of longitudinally spaced-apart second appendages, illustrated by the appendages **114**, **116**, **118**, **120** (FIGS. **9** and **13**) extending or depending from the upper housing's second longitudinal edge **104**.

Each of the appendages **106–120** comprises a tang **122** (see, for example, FIGS. **9** and **11**) extending or depending from its respective longitudinal edge **102** or **104**, each tang **122** preferably being arcuate or following the curvature of the semicylindrical upper housing **36**. Each tang **122** terminates with an outwardly transverse flange **124** having an upper surface **126** and a lower surface **128**. The vertical distance between the upper surface **126** and the lower surface **128** is slightly less than the height h of the longitudinal channel **84** or **90** in the lower mount housing **34**, and the dimensions of the upper mount housing **36** are related to the dimensions of the lower mount housing **34** such that the flanges **124** of the first appendages **106–112** slip-fit into and along the lower housing's first longitudinal channel **84** and the flanges **124** of the second appendages **114–120** slip-fit into and along the lower housing's second longitudinal channel **90**, when the upper housing **36** is placed to the lower housing **34** with their respective first longitudinal edges **60** and **102** adjacent to one another and with their respective second longitudinal edges **62** and **104** adjacent to one another, as represented in FIG. **15**. When the upper housing **36** is so placed to the lower housing **34**, the upper housing's longitudinal axis a" preferably coincides with the lower housing's longitudinal axis a'.

One of the mount housings **34** or **36** is provided with an adjustment device for urging the two housings in longitudinally opposite directions. In the preferred embodiment, the front end portion **98** of the second or upper housing **36** includes at least one and preferably two threaded longitudinal bores **129** therethrough, each longitudinally carrying a set screw **130** (see FIGS. **9** and **12**). The forward end portion **132** of the lower mount housing **34** includes two forwardly-facing transverse bearing surfaces **134** (see FIGS. **3**, **5**, **7** and **14**) longitudinally aligned with the respective threaded bores **129** of the upper mount housing forward end **98** such that the tail ends **136** of the set screws **130** are caused to bear against the respective bearing surfaces **134** when the upper housing **36** is placed to the lower housing **34** and the set screw **130** is caused to be rearwardly displaced or screwed into the bores **129**.

When installing the accessory mount **14** on the firearm **12**, the user positions the lower mount housing **34** such that its longitudinally extending rear projections or arcuate tabs **56** are inserted in the handguard rear cup **32** at the firearm's receiver **20**. The length of each of the arcuate tabs **56** is preferably slightly greater than the longitudinal depth of the rear cup **32**, and when positioned as described the lower housing rear end **58** is supported by the outer circumferential wall of the rear support cup **32**, as shown in FIG. **2**.

The upper mount housing **36** is placed upon the lower mount housing **34**, with the upper housing's lower longitudinal edges **102**, **104** adjacent to the lower housing's upper longitudinal edges **60**, **62**, respectively, with the upper housing's rearwardly extending tabs **96** inserted into the rear cup **32** and the upper housing's forwardly extending tabs **100** positioned for being inserted into the front support cup **30**.

As previously indicated, the opposed transverse walls of each of the longitudinal channels **84**, **90** of the lower housing **34** are discontinuous, comprising the longitudinally aligned spaced-apart respective bottom surfaces of the lugs **80**, **86** and the ledge segments **82**, **88**, as shown in FIG. **8**. The length of each of the first and second lugs **64–78** and of the flanges **124**, and their longitudinal spacing along the lower and upper housings, are such that the flanges **124** of the first and second appendages **102–120** may be directed into their respective channels **84**, **90** by the flanges **124** being passed through discontinuities created by the longitudinal spacing of the lugs when the upper housing **36** is placed to the lower housing **34** during installation.

At this initial installation position, the flange of each of the appendages is positioned in its appropriate channel **84** or **90** and just rearwardly of its corresponding lug. At this point, the user adjusts the setscrews **130** for causing their tail ends **136** to contact the lower housing's bearing surfaces **134**. Continued screwing of the set screws **130** through the threaded bores **129** urges the lower housing **34** and the upper housing **36** in opposite directions, the upper housing **36** longitudinally moving in the forward direction relative to the lower housing **34**, with the flanges **124** longitudinally sliding along their appropriate channel **84**, **90** acting as tracks for the flanges. Such relative movement of the two housings urges the lower housing **34** rearwardly and the upper housing **36** forwardly.

The longitudinal spacing of the lugs and flanges are such that longitudinal forward movement of the upper housing **36** relative to the lower housing **34**, from the initial installation position, causes the upper surfaces **126** of each of the flanges **124** of the appendages **106–120** to contact respective bottom surfaces **80**, **86** of the lugs **64–78**. In addition, the bottom surfaces **128** of the flanges **124** of at least two (and preferably all) of the first appendages **106–112** contact ledges **82** along the first channel **84**, and the bottom surfaces **128** of the flanges **124** of at least two (and preferably all) of the second appendages **114–120** contact the ledges **88** along the second channel **90**. In such manner, the flanges **124** of the appendages **106–120** arc captured between their respective lugs **64–78** and ledges **82**, **88** (i.e. within their respective channels **84**, **90**), preventing transverse movement while permitting longitudinal movement of the upper housing **36** with respect to the lower housing **34**.

Such longitudinal relative movement of the two housings **34**, **36** further urges the rearwardly facing edges of the lower housing's rear tabs **56** against the firearm's rear support cup **32** at the receiver **20** while urging the upper housing's forwardly extending tabs **100** into and against the forward support cup **30**, thereby longitudinally clamping the combined upper housing **36** and lower housing **34** (i.e. the accessory mount **14**) to and between the firearm's rear support cup **32** at the receiver **20** and the firearm's forward support cup **30**. The amount of longitudinal adjustment by the set screws **130** is controlled by the user to produce relative longitudinal movement between the upper housing **36** and the lower housing **34** so as to cause the flanges **124** to be forwardly positioned along their appropriate channels **84**, **90** beneath their corresponding lugs, as described above and as exemplified in FIG. **15**, causing the upper housing **36** and the lower housing **34** to be transversely secured together. Specifically, the flanges **124** of the first appendages **106**, **108**, **110**, **112** extend into the lower housing's first channel **84** and are situated beneath and contacting the respective first lugs **64**, **66**, **68**, **70**, while the flanges **124** of the second appendages **114**, **116**, **118**, **120** extend into the lower housing's second longitudinal channel **90** and are situated beneath and contacting the respective second lugs **72**, **74**, **76**, **78**. The accessory mount **14** is installed on the firearm **12** as shown in FIGS. **14** and **15**, the longitudinal axes a, a'and a" preferably coinciding with one another.

The accessory mount **14** may be quickly and easily removed from the firearm **12** by reversing the installation procedure, i.e. by the user unscrewing or forwardly adjusting the set screws **130** sufficiently to release the ends **100** and **56** from their pressure contact with the respective handguard front and rear supports **30**, **32**, and for longitudinally displacing the flanges **124** from the lugs **64–78**. The upper housing **36** may then be upwardly removed from the lower housing **34**, whereupon the lower housing **34** may be removed from the firearm **12**,

The lower housing **34** and the upper housing **36** may be manufactured using fabrication methods well known in the art, of well known of materials typically used in the art of making firearm accessory mounts including metals such as light weight aluminum alloys and other rigid and durable materials such as polymeric materials.

Although the M-4 and M-16 automatic rifles have been exemplified herein, the accessory mount of the present invention may be fitted for being installed on other types of firearms.

Although the first housing **34** has been described as a lower housing and the second housing **36** has been described as an upper housing, these housings may be placed laterally along the firearm barrel **16** rather than vertically therealong. Further, the housings **34**, **36** may be placed along the firearm barrel **16** such that they are vertically reversed, i.e. the first housing **34** is situated above the second housing **36**.

FIG. **16** is a fragment of a rear portion of an accessory mount **14'** where the first mount housing **34'** is vertically above the second mount housing **36'**. In this embodiment, the rear end **56'** of the first housing **34'** includes rear extensions **138** configured for mating with a horizontal post **140** (shown in cross-section) at the firearm's receiver, for example of the type carried by a Sig Sauer 551 rifle. Such horizontal post **140** at the firearm's receiver provides the rear support for the accessory mount **14'**, serving the same rear support purpose as does the rear slip ring or cup **32** of the M-4 or M-16 rifles as previously described. When the first mount housing **34'** is placed to the rifle barrel with its rear extension upon and supported by the rifle's horizontal post **142**, the second mount housing **36'** is then placed beneath and to the first housing **34'** with their respective lugs and flanges disposed for interacting as previously described. Relative movement of the two housings **34'**, **36'** urges the rear extensions **138** rearwardly against the firearm's horizontal post **140** at the firearm's receiver while urging the second housing's front end portion **98** into and against a front support cup, as indicated by the arrows in FIG. **16**.

Thus, there have been described preferred embodiments of an accessory mount that may be easily, quickly and firmly secured to a firearm, and quickly and easily removed from the firearm, as well as a preferred method of installing the accessory mount on the firearm. Other embodiments of the present invention, and variations of the embodiments pre-

sented herein, may be developed without departing from the essential characteristics thereof. Accordingly, the invention should be limited only by the scope of the claims listed below.

I claim:

1. An accessory mount for a firearm having a longitudinal barrel, a rear support and a front support, the accessory mount comprising the combination of:

a first longitudinal mount housing having a rear end, said first housing positionable along the barrel with said rear end of said first housing supported by the rear support;

a second longitudinal mount housing having a front end, said second housing positionable along the barrel with said front end of said second housing in the vicinity of said front support;

a plurality of inwardly directed longitudinally spaced-apart lugs on one of said first and second housings;

a plurality of outwardly directed longitudinally spaced-apart flanges on the other of said first and second housings cooperating with said lugs for transversely securing said first and second housings together when said second housing is placed to said first housing and said first and second housings are longitudinally displaced relative to each other; and

at least one adjustable member carried by one of said first and second housings and cooperating with the other of said first and second housings for urging said first and second housings in longitudinally opposite directions.

2. The accessory mount according to claim **1**, wherein:

said at least one adjustable member urges said first housing longitudinally toward the rear support.

3. The accessory mount according to claim **2**, wherein:

said at least adjustable member urges said second housing longitudinally toward the front support.

4. The accessory mount according to claim **1**, wherein:

at least one of said first and second housings includes a rail structure for mounting a firearm accessory thereto.

5. The accessory mount according to claim **1**, wherein:

one of said first and second housings includes longitudinal channels along said lugs for slidingly containing said flanges of the other of said first and second housings.

6. The accessory mount according to claim **5**, wherein:

said first housing is longitudinally urged toward the rear support when said first and second housings are longitudinally displaced.

7. The accessory mount according to claim **6**, wherein:

said second housing is longitudinally urged toward the front support when said first and second housings are longitudinally displaced.

8. The accessory mount according to claim **5**, wherein:

said rear end of said first housing is longitudinally urged against the rear support when said first and second housings are longitudinally displaced.

9. The accessory mount according to claim **8**, wherein:

said front end of said second housing is longitudinally urged against said front support when said first and second housings are longitudinally displaced.

10. The accessory mount according to claim **5**, wherein:

at least one of said first and second housings includes a rail structure for mounting a firearm accessory thereto.

11. An accessory mount for a firearm having a longitudinal barrel, a rear support and a front support, the accessory mount comprising the combination of:

a first semicylindrical mount housing having two longitudinal edges, an inner surface and a rear end, said first housing positionable along the barrel with said rear end supported by the rear support, said first housing including longitudinally spaced-apart lugs on said inner surface adjacent to each of said edges;

a second semicylindrical mount housing having two longitudinal edges and a front end, said second housing including longitudinally space-apart appendages adjacent to each of said edges of said second housing;

said lugs positioned on said first housing and said appendages positioned on said second housing for cooperation between said lugs and said appendages when said second housing is placed to said first housing, for transversely securing said first housing to said second housing with said first housing and said second housing longitudinally movable relative to each other; and

at least one longitudinally adjustable member carried by one of said first housing and said second housing for urging said first housing and said second housing in longitudinally opposite directions.

12. The accessory mount according to claim **11**, wherein:

said at least one longitudinally adjustable member urges said rear end of said first housing toward the rear support when said first housing is positioned along the barrel with said rear end of said first housing supported by the rear support and said second housing is transversely secured to said first housing.

13. The accessory mount according to claim **12**, wherein:

said at least one longitudinally adjustable member urges said front end of said second housing toward the front support.

14. The accessory mount according to claim **11**, wherein:

at least one of said first housing and said second housing includes a rail structure for mounting a firearm accessory thereto.

15. The accessory mount according to claim **11**, wherein:

said at least one longitudinally adjustable member is carried by said second housing and cooperates with said first housing during adjustment thereof.

16. The accessory mount according to claim **11**, wherein:

said first housing includes two longitudinal channels defined by said lugs respectively adjacent said longitudinal edges of said first housing and

said appendages of said second housing include flanges slidingly contained in said channels when said second housing is laced to said first housing.

17. The accessory mount according to claim **16**, wherein:

at least one of said first housing and said second housing includes a rail structure for mounting a firearm accessory thereto.

18. Firearm and accessory mount apparatus, comprising in combination:

a firearm including a longitudinal barrel, a rear support and a front support;

a first semicylindrical mount housing having two longitudinal edges, an inner surface and a rear end, said first housing positioned along said barrel with said rear end supported by said rear support, said first housing including longitudinally space-apart lugs on said inner surface adjacent to each of said edges;

a second semicylindrical mount housing having two longitudinal edges and a front end, said second housing including longitudinally spaced-apart appendages adjacent to each of said edges of said second housing, said second housing placed to said first housing with said appendages of said second housing cooperating with

said lugs of said first housing for transversely securing said first housing to said second housing with said first housing and second housing longitudinally movable relative to each other; and

at least one longitudinally adjustable member carried by one of said first housing and said second housing longitudinally urging said rear end of said first housing against said rear support and longitudinally urging said front end of said second housing against said front support.

19. The apparatus according to claim **18**, wherein:

at least one of said first housing and said second housing includes a rail structure for mounting a firearm accessory thereto.

20. The apparatus according to claim **18**, wherein:

said first housing includes two longitudinal channels defined by said lugs respectively adjacent to said longitudinal edges of said first housing; and

said appendages of said second housing include flanges slidable contained in said channels.

21. The apparatus according to claim **20**, wherein:

at least one of said first housing and said second housing includes a rail structure for mounting a firearm accessory thereto.

22. A method of installing an accessory mount to firearm, comprising the steps of:

providing a firearm having a longitudinal barrel, a rear support and a front support;

providing a first semicylindrical mount housing having two longitudinal edges, an inner surface, a rear end, and longitudinally spaced-apart lugs on said inner surface adjacent said longitudinal edges of said first housing, said lugs defining two longitudinal channels therealong;

positioning said first housing along said barrel with said rear end supported by said rear support;

providing a second semicylindrical mount housing having two longitudinal edges, a front end, and longitudinally spaced-apart appendages adjacent to each of said edges of said second housing, said appendages of said second housing including outwardly transverse flanges;

placing said second housing to said first housing with said flanges positioned between said lugs and with said flanges slidingly contained in said channels; and

urging said first housing and said second housing in longitudinally opposite directions such that said flanges cooperate with said lugs for transversely securing said first and second housings to each other, said rear end is longitudinally urged against said rear support, and said front end is longitudinally urged against said front support.

23. The method according to claim **22**, wherein:

during the housing providing steps, at least one of said first and second housings includes a rail structure for mounting a firearm accessory thereto.

24. An accessory mount for a firearm having a longitudinal barrel, a rear support and a front support, the accessory mount comprising the combination of:

a first longitudinal mount housing having a rear end, said first housing positionable along the barrel with said rear end of said first housing supported by the rear support;

a second longitudinal mount housing having a front end, said second housing positionable along the barrel with said front end of said second housing supported by said front support;

longitudinal channels is one of said first and second housings, and longitudinal flangs on the other of said first and second housings slidably received by said channels and transversely securing said first and second housing together; and

at least one adjustable member carried by one of said first and second housings and cooperating with the other of said first and second housings for urging said first and second housings in longitudinally opposite directions.

25. The accessory mount according to claim **24**, wherein:

at least one of said first and second housings includes a rail structure for mounting a firearm accessory thereto.

26. Firearm and accessory mount apparatus, comprising in combination:

a firearm including a longitudinal barrel, a rear support and a front support;

a first longitudinal mount housing having a rear end, said first housing positioned along said barrel with said rear end of said first housing supported by said rear support;

a second longitudinal mount housing having a front end, said second housing positioned along the barrel with said front end of said second housing supported by said front support;

longitudinal channels in one of said first and second housings, and longitudinal flanges on the other of said first and second housings slidable received by said channels and transversely securing said first and second housings together; and

at least one adjustable member carried by one of said first and second housings and cooperating with the other of said first and second housings for urging said first and second housing in longitudinally opposite directions.

27. The apparatus according to claim **26**, wherein:

said at least one adjustable member longitudinally urges said rear end of said first housing against said rear support and longitudinally urges said front end of said second housing against said front support.

28. The apparatus according to claim **26**, wherein:

at least one of said first and second housings includes a rail structure for mounting a firearm accessory thereto.

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